

Listing of Claims:

This listing of claims reflects all claim amendments and replaces all prior versions, and listings, of claims in the application. Material to be inserted is in **bold and underline**, and material to be deleted is in ~~strikeout~~ or (if the deletion is of five or fewer consecutive characters or would be difficult to see) in double brackets [[]].

1. (Original) A press assembly comprising:

a first moveable platen member and associated first drive mechanism that moves the first moveable platen member in a first direction toward a first fixed platen member,

a second moveable platen member and associated second drive mechanism that moves the second platen member in a second direction toward a second fixed platen member,

a workpiece having at least two non-parallel glue lines, one of the glue lines being oriented perpendicular to the first direction and the other glue line being oriented perpendicular to the second direction, and

a control mechanism that actuates the first and second drive mechanisms to press simultaneously the first and second platen members towards the first and second fixed platen members, respectively.

2. (Original) The press assembly of claim 1, wherein the first direction is substantially perpendicular to the second direction.

3. (Original) The press assembly of claim 1, wherein the drive mechanisms cause each of the first and second platens to apply a force of at least about 10,000 pounds.

4. (Original) The press assembly of claim 1, wherein the drive mechanisms include air-powered actuators.

5. (Original) A press assembly for pressing an article having a top, bottom and two sides, comprising

a workpiece having at least two non-parallel glue lines,

a frame,

a platen assembly connected to the frame configured to clamp the article exerting forces generally perpendicular to each glue line simultaneously.

6. (Original) The press assembly of claim 5 further comprising a heating device configured to apply heat to adjacent sides of the article.

7. (Original) The press assembly of claim 5, wherein the platen assembly includes moveable platens driven by air-powered actuators toward fixed platens.

8-10. (Cancelled)

11. (Currently amended) The method of claim 9 16, wherein the glue comprises a thermosetting resin.

12-14. (Cancelled)

15. (Currently amended) The method of claim 8 16, wherein the actuating step is carried out by air-powered actuators.

16. (New) A method of forming a wood product comprising:
providing a core having one or more steps,
applying a sheet over the one or more steps, and an adhesive layer between the core and the sheet,
applying a profiling piece to the one or more steps,
positioning the core and the sheet into a press having a first platen that is moveable in a first direction, and a second platen that is moveable in a second direction perpendicular to the first direction, and
actuating the first and second platens to press the sheet against the one or more steps simultaneously.

17. (New) The method of claim 16, wherein the sheet is comprised of polymeric material selected from a group of PVC, polystyrene, polypropylene and polyethylene.

18. (New) The method of claim 16, wherein the one or more steps form a portion of a window frame.

19. (New) The method of claim 16, wherein the one or more steps form a portion of a door jamb.

20. (New) The method of claim 16, wherein the one or more steps form a portion of a window frame or a door jamb and the sheet is comprised of vinyl.

21. (New) The method of claim 16, wherein the one or more steps has a non-planar surface.